



# Technical Service Information Ford 4R100

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(a) Perform electrical routines first.

### Other Concerns: Fluid Venting/Foaming

Possible Component	Reference/Action
<b>261 — ELECTRICAL ROUTINE</b>	
• No electrical concerns	
<b>361 — HYDRAULIC/MECHANICAL ROUTINE</b>	
• Case vent assembly blocked or damaged	• Check case vent assembly for damage or blockage. Repair/replace as required.
• Overfilled transmission	• Check level and adjust as required.
• Fluid contaminated (coolant, water)	• Check for contamination, locate source of contamination. Repair as required.
• Overheating	• Refer to Routine No. 257/357.
• Filter assembly and seal damaged or misassembled	• Inspect filter assembly and seal for damage. Replace as required.
• Pump to case gasket damaged, misaligned	• Inspect for damage and replace.



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## DIAGNOSIS AND TESTING

### Engagement Concern: No Forward Only

Possible Component	Reference/Action
<b>201 — ELECTRICAL ROUTINE</b>	
<ul style="list-style-type: none"> <li>No electrical concerns</li> </ul>	
<b>301 — HYDRAULIC/MECHANICAL ROUTINE</b>	
<b>Fluid</b> <ul style="list-style-type: none"> <li>Improper level</li> <li>Condition</li> </ul>	<ul style="list-style-type: none"> <li>Adjust fluid to proper level.</li> <li>Inspect according to instructions under Fluid Condition Check.</li> </ul>
<b>Shift Linkage (Internal/External) or Cable</b> <ul style="list-style-type: none"> <li>Damaged, misadjusted, disconnected</li> </ul>	<ul style="list-style-type: none"> <li>Inspect and repair as required. Verify linkage adjustment. After linkage repair/adjustment, verify that the digital (TR) sensor is properly adjusted; refer to the Digital Transmission Range (TR) Sensor in this section.</li> </ul>
<b>Improper Pressures</b> <ul style="list-style-type: none"> <li>Low line pressure</li> </ul>	<ul style="list-style-type: none"> <li>Check pressure at line tap. Perform Line Pressure and Stall Speed Tests. Refer to the Line Pressure Chart for specification. If pressures are low, check the following possible components: Pump inlet filter and seal assembly, main controls, pump assembly, forward clutch assembly.</li> </ul>
<b>Filter Assembly and Seal</b> <ul style="list-style-type: none"> <li>Filter seal damaged, cut</li> </ul>	<ul style="list-style-type: none"> <li>Inspect filter assembly and seal for damage. Replace as required.</li> </ul>
<b>Main Controls</b> <ul style="list-style-type: none"> <li>Manual valve stuck, damaged</li> <li>Control body housing leakage</li> <li>Bolts not tightened to specification</li> <li>Gaskets damaged</li> </ul>	<ul style="list-style-type: none"> <li>Inspect for damage and repair/replace as required.</li> <li>Retighten bolts to specification.</li> <li>Inspect gasket for damage and replace as required.</li> </ul>
<b>Forward Clutch Assembly</b> <ul style="list-style-type: none"> <li>Assembly</li> <li>Piston, seal; check ball damaged, missing, not seating</li> <li>Feed bolt loose, missing</li> <li>Center support damaged, holes blocked/missing</li> <li>Forward clutch sealing rings damaged</li> <li>Forward clutch ring gear damaged</li> <li>Friction elements damaged, worn; spline teeth damaged, missing</li> </ul>	<ul style="list-style-type: none"> <li>Air check clutch assembly; refer to Air Pressure Tests in this section.</li> <li>Inspect seals for damage, check ball seating, location. Replace piston assembly as required.</li> <li>Install new feed bolts and tighten to specification.</li> <li>Inspect for damage. Repair/replace as required.</li> <li>Inspect for damage. Replace as required.</li> <li>Inspect for damage. Replace as required.</li> <li>Check for abnormal wear, damage. Replace as required.</li> </ul>
<b>Forward/Reverse Sun Gear Damaged</b>	<ul style="list-style-type: none"> <li>Inspect for damage. Replace as required.</li> </ul>
<b>Front Planet Assembly Damaged</b>	<ul style="list-style-type: none"> <li>Inspect for damage. Replace as required.</li> </ul>
<b>Output Shaft</b> <ul style="list-style-type: none"> <li>Splines damaged</li> </ul>	<ul style="list-style-type: none"> <li>Inspect for damage. Replace as required.</li> </ul>
<b>Low One-Way Clutch Assembly (Planetary)</b> <ul style="list-style-type: none"> <li>Worn, damaged or misassembled</li> </ul>	<ul style="list-style-type: none"> <li>Inspect for damage. Replace as required.</li> </ul>



## Technical Service Information Ford 4R100

### DIAGNOSIS AND TESTING

#### Engagement Concern: No Reverse Only

Possible Component	Reference/Action
<b>202 — ELECTRICAL ROUTINE</b>	
<ul style="list-style-type: none"><li>No electrical concerns</li></ul>	
<b>302 — HYDRAULIC/MECHANICAL ROUTINE</b>	
<b>Fluid</b> <ul style="list-style-type: none"><li>Improper level</li><li>Condition</li></ul>	<ul style="list-style-type: none"><li>Adjust fluid to proper level.</li><li>Inspect per instructions under Fluid Condition Check.</li></ul>
<b>Shift Linkage (Internal/External) or Cable</b> <ul style="list-style-type: none"><li>Damaged or misadjusted</li></ul>	<ul style="list-style-type: none"><li>Inspect and repair as required. Verify linkage adjustment. After linkage repair/adjustment, verify that the digital (TR) sensor is properly adjusted; refer to the Digital Transmission Range (TR) Sensor in this section.</li></ul>
<b>Improper Pressures</b> <ul style="list-style-type: none"><li>Low line pressure</li></ul>	<ul style="list-style-type: none"><li>Check pressure at line pressure tap. Perform Line Pressure and Stall Speed Tests. Refer to the Line Pressure Chart for specifications. If pressures are low, check the following possible components: Pump inlet filter and seal assembly, main control, pump assembly, reverse clutch assembly, coast clutch assembly, direct clutch assembly.</li></ul>
<b>Filter Assembly and Seal</b> <ul style="list-style-type: none"><li>Damaged or seal missing</li></ul>	<ul style="list-style-type: none"><li>Inspect filter assembly and seal for damage. Replace as required.</li></ul>
<b>Main Controls</b> <ul style="list-style-type: none"><li>Bolts not tightened to specification</li><li>Gaskets damaged</li><li>Valve springs, main control valve body, direct clutch accumulator valve damaged, stuck, missing, or misassembled</li><li>Reinforcing plate improperly installed; bolts not torqued to specification</li></ul>	<ul style="list-style-type: none"><li>Retighten bolts to specification.</li><li>Inspect for damage and replace.</li><li>Inspect for damage. Repair/replace as required.</li><li>Inspect for proper installation. Retighten bolts to specification.</li></ul>
<b>Direct Clutch Assembly</b> <b>NOTE:</b> Only if third gear also is inoperative <ul style="list-style-type: none"><li>Assembly</li><li>Seals or piston damaged</li><li>Clutch plates burnt, missing</li><li>Check ball damaged, missing</li><li>Center support damaged or holes blocked</li><li>Center support hub damaged</li></ul>	<ul style="list-style-type: none"><li>Air check clutch assembly; refer to Air Pressure Tests in this section.</li><li>Inspect for damage. Replace as required.</li><li>Inspect for damage. Replace as required.</li><li>Inspect for damage. Replace as required.</li><li>Inspect for damage. Repair/replace as required.</li><li>Inspect for damage. Replace as required.</li></ul>
<b>Reverse Clutch Assembly</b> <ul style="list-style-type: none"><li>Assembly</li><li>Seals or piston damaged</li><li>Piston bore damaged</li><li>Friction elements damaged, worn; missing plates</li><li>Feed hole damaged, plugged, missing</li></ul>	<ul style="list-style-type: none"><li>Air check clutch assembly; refer to Air Pressure Tests in this section.</li><li>Inspect for damage. Replace as required.</li><li>Inspect for damage. Replace as required.</li><li>Inspect for damage. Replace as required.</li><li>Inspect for damage. Repair/replace as required.</li></ul>



## Technical Service Information Ford 4R100

### DIAGNOSIS AND TESTING

#### Engagement Concern: Harsh Reverse Only

Possible Component	Reference/Action
<b>203 — ELECTRICAL ROUTINE</b>	
<b>Powertrain Control System</b> <ul style="list-style-type: none"> <li>• Electrical inputs/outputs, vehicle wiring harnesses, PCM, throttle position sensor, TSS, OSS, ABS electronic pressure control</li> </ul>	<ul style="list-style-type: none"> <li>• Run On-Board Diagnostics. Perform Engagement Test, Electronic Pressure Control Test. Perform Pinpoint Test E using Transmission Tester and Cable and Overlay as outlined in this section. Repair/replace as required. Clear codes, road test, rerun On-Board Diagnostics.</li> </ul>
<b>303 — HYDRAULIC/MECHANICAL ROUTINE</b>	
<b>Improper Pressures</b> <ul style="list-style-type: none"> <li>• High line pressure</li> </ul>	<ul style="list-style-type: none"> <li>• Check pressure at line pressure tap. Perform Line Pressure and Stall Speed Tests. Refer to the Line Pressure Chart for specification. If high, check the main controls.</li> </ul>
<b>Main Controls</b> <ul style="list-style-type: none"> <li>• Bolts not tightened to specification</li> <li>• Gasket damaged</li> <li>• EPC solenoid stuck or damaged</li> </ul>	<ul style="list-style-type: none"> <li>• Retighten bolts to specification.</li> <li>• Inspect for damage and replace.</li> <li>• Perform Electronic Pressure Control Tests described in routine No. 203. Replace as required.</li> </ul>
<b>Pump Assembly</b> <ul style="list-style-type: none"> <li>• Bolts not tightened to specification</li> <li>• Gaskets damaged</li> <li>• Main regulator/booster valve stuck, damaged, misassembled</li> </ul>	<ul style="list-style-type: none"> <li>• Retighten bolts to specification.</li> <li>• Inspect for damage and replace.</li> <li>• Inspect for damage. Repair/replace as required.</li> </ul>

a Can be purchased as a separate item.

#### Engagement Concern: Harsh Forward Only

Possible Components	Reference/Action
<b>204 — ELECTRICAL ROUTINE</b>	
<b>Powertrain Control System</b> <ul style="list-style-type: none"> <li>• Electrical inputs/outputs, vehicle wiring harnesses, PCM, throttle position sensor, TSS, OSS, ABS electronic pressure control</li> </ul>	<ul style="list-style-type: none"> <li>• Run On-Board Diagnostics. Perform Engagement Test, Electronic Pressure Control Test. Perform Pinpoint Test E using Transmission Tester and Cable and Overlay as outlined in this section. Repair/replace as required. Clear codes, road test, rerun On-Board Diagnostics.</li> </ul>
<b>304 HYDRAULIC/MECHANICAL ROUTINE</b>	
<b>Improper Pressures</b> <ul style="list-style-type: none"> <li>• High line pressure</li> </ul>	<ul style="list-style-type: none"> <li>• Check pressure at line pressure tap. Perform Line Pressure and Stall Speed Tests. Refer to the Line Pressure Chart for specification. If pressures are high, check main controls.</li> </ul>
<b>Main Controls</b> <ul style="list-style-type: none"> <li>• Bolts not tightened to specification</li> <li>• Gaskets damaged</li> <li>• Electronic pressure control solenoid stuck or damaged</li> <li>• Engagement control valve, springs — damaged, stuck, misassembled, contaminated</li> </ul>	<ul style="list-style-type: none"> <li>• Retighten bolts to specification.</li> <li>• Inspect for damage and replace.</li> <li>• Perform Electronic Pressure Control Tests described in routine No. 204. Replace as required.</li> <li>• Inspect for damage. Repair/replace as required.</li> </ul>



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## DIAGNOSIS AND TESTING

### Engagement Concern: Harsh Forward Only

Possible Components	Reference/Action
<b>Pump Assembly</b> <ul style="list-style-type: none"> <li>• Bolts not tightened to specification</li> <li>• Gaskets damaged</li> <li>• Main regulator/booster valve stuck, damaged, misassembled</li> </ul>	<ul style="list-style-type: none"> <li>• Retighten bolts to specification.</li> <li>• Inspect for damage and replace.</li> <li>• Inspect for damage. Repair/replace as required.</li> </ul>
<b>Forward Clutch Assembly</b> <ul style="list-style-type: none"> <li>• Assembly</li> <li>• Plates burnt, missing; check ball missing, damaged; hub damaged</li> </ul>	<ul style="list-style-type: none"> <li>• Air check clutch assembly; refer to Air Pressure Tests in this section.</li> <li>• Inspect for damage. Replace as required.</li> </ul>

a Can be purchased as a separate item.

### Engagement Concern: Delayed/Soft Reverse Only

Possible Component	Reference/Action
<b>205 — ELECTRICAL ROUTINE</b>	
<ul style="list-style-type: none"> <li>• No electrical concerns</li> </ul>	
<b>305 — HYDRAULIC/MECHANICAL ROUTINE</b>	
<b>Shift Linkage or Cable</b> <ul style="list-style-type: none"> <li>• Damaged, misadjusted</li> </ul>	<ul style="list-style-type: none"> <li>• Inspect and repair as required. Verify linkage adjustment. After linkage repair/adjustment, verify that the digital (TR) sensor is properly adjusted; refer to the Digital Transmission Range (TR) Sensor in this section.</li> </ul>
<b>Main Controls</b> <ul style="list-style-type: none"> <li>• Bolts not tightened to specification</li> <li>• Gaskets damaged</li> <li>• Direct clutch accumulator regulator valve, low reverse modulator valve, springs — stuck, damaged, missing, misassembled</li> <li>• Check ball missing, damaged</li> <li>• Reinforcing plate improperly installed, bolts not tightened to specification</li> </ul>	<ul style="list-style-type: none"> <li>• Retighten bolts to specification.</li> <li>• Inspect for damage and replace.</li> <li>• Inspect for damage. Repair/replace as required.</li> <li>• Inspect for damage. Replace as required.</li> <li>• Inspect for proper installation. Retighten bolts to specification</li> </ul>
<b>Coast Clutch Assembly</b> <ul style="list-style-type: none"> <li>• Assembly</li> <li>• Piston seals damaged, missing</li> <li>• Stator support seals damaged</li> </ul>	<ul style="list-style-type: none"> <li>• Air check clutch assembly; refer to Air Pressure Tests in this section.</li> <li>• Inspect for damage. Replace as required.</li> <li>• Inspect for damage. Replace as required.</li> <li>• Inspect for damage. Replace as required.</li> </ul>
<b>Reverse Clutch Assembly</b> <ul style="list-style-type: none"> <li>• Assembly</li> <li>• Seals, piston damaged</li> <li>• Friction elements — damaged, worn</li> <li>• Assembly leakage</li> </ul>	<ul style="list-style-type: none"> <li>• Air check clutch assembly; refer to Air Pressure Tests in this section.</li> <li>• Inspect for damage. Replace as required.</li> <li>• Inspect for damage. Replace as required.</li> <li>• Inspect for damage. Repair/replace as required.</li> </ul>



# Technical Service Information Ford 4R100

## DIAGNOSIS AND TESTING

### Engagement Concern: Delayed/Soft Forward Only

Possible Component	Reference/Action
<b>206 — ELECTRICAL ROUTINE</b>	
• No electrical concerns	
<b>306 — HYDRAULIC/MECHANICAL ROUTINE</b>	
<b>Fluid</b> <ul style="list-style-type: none"> <li>• Improper level</li> <li>• Condition</li> </ul>	<ul style="list-style-type: none"> <li>• Adjust fluid to proper level.</li> <li>• Inspect according to instructions under Fluid Condition Check.</li> </ul>
<b>Shift Linkage or Cable</b> <ul style="list-style-type: none"> <li>• Damaged, misadjusted</li> </ul>	<ul style="list-style-type: none"> <li>• Inspect and repair as required. Verify linkage adjustment. After linkage repair/adjustment, verify that the digital (TR) sensor is properly adjusted; refer to the Digital Transmission Range (TR) Sensor in this section.</li> </ul>
<b>Improper Pressures</b> <ul style="list-style-type: none"> <li>• Low line pressure</li> </ul>	<ul style="list-style-type: none"> <li>• Check pressure at line tap. Perform Line Pressure and Stall Speed Tests. Refer to the Line Pressure Chart for specification. If pressures are low, check the following possible components: pump inlet filter and seal assembly, main controls, pump assembly.</li> </ul>
<b>Filter Assembly and Seal</b> <ul style="list-style-type: none"> <li>• Plugged, damaged</li> <li>• Filter seal damaged</li> </ul>	<ul style="list-style-type: none"> <li>• Inspect filter assembly and seal for damage. Replace as required.</li> </ul>
<b>Main Controls</b> <ul style="list-style-type: none"> <li>• Bolt not tightened to specification</li> <li>• Gaskets damaged</li> </ul>	<ul style="list-style-type: none"> <li>• Retighten bolts to specification.</li> <li>• Inspect for damage and replace.</li> </ul>
<b>Center Support Assembly</b> <ul style="list-style-type: none"> <li>• Feedbolts missing, improperly tightened</li> <li>• Hub damaged, holes blocked or missing</li> </ul>	<ul style="list-style-type: none"> <li>• Install new feedbolts and tighten to specification.</li> <li>• Inspect for damage. Repair/replace as required.</li> </ul>
<b>Forward Clutch Assembly</b> <ul style="list-style-type: none"> <li>• Assembly</li> <li>• Seals or piston damaged</li> <li>• Check balls damaged, missing</li> <li>• Clutch hub damaged</li> <li>• Friction elements damaged, missing</li> <li>• Forward clutch cylinder seals damaged</li> </ul>	<ul style="list-style-type: none"> <li>• Air check clutch assembly; refer to Air Pressure Tests in this section</li> <li>• Inspect seals for damage. Replace as required.</li> <li>• Inspect for mislocation, poor seating, damage. Replace cylinder as required.</li> <li>• Inspect for damage. Replace as required.</li> <li>• Inspect for damage. Replace as required.</li> <li>• Inspect for damage. Replace as required.</li> </ul>

### Engagement Concern: No Forward and No Reverse Only

Possible Component	Reference/Action
<b>207 — ELECTRICAL ROUTINE</b>	
• No electrical concerns	
<b>307 — HYDRAULIC/MECHANICAL ROUTINE</b>	
<b>Fluid</b> <ul style="list-style-type: none"> <li>• Improper level</li> <li>• Condition</li> <li>• Converter drainback valve</li> </ul>	<ul style="list-style-type: none"> <li>• Adjust fluid to proper level. Inspect according to instructions under Fluid Condition Check.</li> <li>• Inspect converter drainback valve. Perform Torque Converter Drainback Test. Replace as required.</li> </ul>



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## DIAGNOSIS AND TESTING

### Engagement Concern: No Forward and No Reverse Only

Possible Component	Reference/Action
<b>Shift Linkage (Internal/External) or Cable</b> <ul style="list-style-type: none"> <li>Damaged, misadjusted or disconnected</li> </ul>	<ul style="list-style-type: none"> <li>Inspect for damage. Repair as required. Verify linkage adjustment. After linkage repair/adjustment, verify that the digital (TR) sensor is properly adjusted; refer to Digital Transmission Range (TR) Sensor in this section.</li> </ul>
<b>Improper Pressures</b> <ul style="list-style-type: none"> <li>Low line pressures</li> </ul>	<ul style="list-style-type: none"> <li>Check pressure at line tap. Perform Line Pressure Test. Refer to the Line Pressure Chart for specification. If pressures are low, check the following possible components: pump inlet filter and seal assembly, main controls, pump assembly, forward clutch assembly.</li> </ul>
<b>Filter Assembly and Seal</b> <ul style="list-style-type: none"> <li>Plugged, damaged</li> <li>Filter seal damaged or cut</li> </ul>	<ul style="list-style-type: none"> <li>Inspect filter assembly and seal for damage. Replace as required.</li> </ul>
<b>Main Controls</b> <ul style="list-style-type: none"> <li>Manual valve — stuck, damaged</li> <li>Control body housing leakage</li> <li>Bolts not tightened to specification</li> <li>Gaskets damaged</li> </ul>	<ul style="list-style-type: none"> <li>Inspect for damage. Repair/replace as required.</li> <li>Retighten bolts to specification.</li> <li>Inspect for damage and replace.</li> </ul>
<b>Pump Assembly</b> <ul style="list-style-type: none"> <li>Bolts not tightened to specification</li> <li>Gaskets damaged</li> <li>Main regulator/booster valve damaged, missing, misassembled</li> <li>Excessive pump gear end clearance</li> </ul>	<ul style="list-style-type: none"> <li>Retighten bolts to specification.</li> <li>Inspect for damage and replace.</li> <li>Inspect for damage. Repair/replace as required.</li> <li>Perform pump gear end clearance check.</li> </ul>
<b>Center Support Assembly</b> <ul style="list-style-type: none"> <li>Damaged, holes blocked.</li> <li>Feedbolts missing or improperly tightened</li> </ul>	<ul style="list-style-type: none"> <li>Inspect for damage. Repair/replace as required.</li> <li>Install new bolts and tighten to specification.</li> </ul>
<b>Forward/Reverse Sun Gear</b> <ul style="list-style-type: none"> <li>Damaged</li> </ul>	<ul style="list-style-type: none"> <li>Inspect for damage. Replace as required.</li> </ul>
<b>Forward Planet Assembly</b> <ul style="list-style-type: none"> <li>Damaged</li> </ul>	<ul style="list-style-type: none"> <li>Inspect for damage. Replace as required.</li> </ul>
<b>Input Shaft /Center Shaft/ Output Shaft</b> <ul style="list-style-type: none"> <li>Splines damaged</li> </ul>	<ul style="list-style-type: none"> <li>Inspect for damage. Replace as required.</li> </ul>
<b>Overdrive Carrier</b> <ul style="list-style-type: none"> <li>Damaged</li> </ul>	<ul style="list-style-type: none"> <li>Inspect for damage. Replace as required.</li> </ul>
<b>Drive in  with  Cancelled</b> Note: For diagnostic purposes only. Not for extended driving. <b>Overdrive OWC</b> <ul style="list-style-type: none"> <li>Misassembled, damaged</li> <li>Sprags or races damaged</li> </ul>	<ul style="list-style-type: none"> <li>Inspect for damage. Repair/replace as required.</li> <li>Inspect for damage. Replace as required.</li> </ul>



## Technical Service Information Ford 4R100

### DIAGNOSIS AND TESTING

#### Engagement Concern: Harsh Forward and Reverse

Possible Components	Reference/Action
<b>208 — ELECTRICAL ROUTINE</b>	
<b>Powertrain Control System</b> <ul style="list-style-type: none"> <li>Electrical inputs/outputs, vehicle wiring harnesses, powertrain control module, electronic pressure control, throttle position sensor</li> </ul>	<ul style="list-style-type: none"> <li>Run On-Board Diagnostics.</li> <li>Perform Engagement Test, Electronic Pressure Control Test.</li> <li>Perform Pinpoint Test E using Transmission Tester and Cable and Overlay. Repair/replace as required. Clear codes, road test and rerun On-Board Diagnostics.</li> </ul>
<b>308 — HYDRAULIC/MECHANICAL ROUTINE</b>	
<b>Improper Pressures</b> <ul style="list-style-type: none"> <li>High line pressure</li> </ul>	<ul style="list-style-type: none"> <li>Check pressure at line pressure tap. Perform Line Pressure Test. Refer to the Line Pressure Chart for specification. If high, check main controls.</li> </ul>
<b>Main Controls</b> <ul style="list-style-type: none"> <li>Bolts not tightened to specification</li> <li>Gasket damaged</li> <li>EPC solenoid stuck or damaged</li> <li>Engagement control valve stuck, damaged, contaminated, misassembled</li> </ul>	<ul style="list-style-type: none"> <li>Retighten bolts to specification.</li> <li>Inspect for damage and replace.</li> <li>Perform Electronic Pressure Control Tests described in routine No. 208. Replace as required.</li> <li>Inspect for damage, contamination. Repair/replace as required.</li> </ul>
<b>Pump Assembly</b> <ul style="list-style-type: none"> <li>Bolts not tightened to specification</li> <li>Gaskets damaged</li> <li>Main regulator/booster valve stuck, damaged, misassembled</li> </ul>	<ul style="list-style-type: none"> <li>Retighten bolts to specification.</li> <li>Inspect for damage and replace.</li> <li>Inspect for damage. Repair/replace as required.</li> </ul>

a Can be purchased as a separate item.

#### Engagement Concern: Delayed/Soft Forward and Reverse

Possible Component	Reference/Action
<b>209 — ELECTRICAL ROUTINE</b>	
<ul style="list-style-type: none"> <li>No electrical concerns</li> </ul>	
<b>309 — HYDRAULIC/MECHANICAL ROUTINE</b>	
<b>Shift Linkage or Cable</b> <ul style="list-style-type: none"> <li>Damaged, misadjusted</li> </ul>	<ul style="list-style-type: none"> <li>Inspect and repair as required. Verify linkage adjustment. After linkage repair/adjustment, verify that the digital (TR) sensor is properly adjusted; refer to the Digital Transmission Range (TR) Sensor in this section.</li> </ul>
<b>Fluid</b> <ul style="list-style-type: none"> <li>Improper level</li> </ul>	<ul style="list-style-type: none"> <li>Adjust to proper level.</li> </ul>
<b>Improper Pressures</b> <ul style="list-style-type: none"> <li>Low line pressure</li> </ul>	<ul style="list-style-type: none"> <li>Check pressure at line tap. Refer to the Line Pressure Chart for specification. If low check the following components: pump inlet filter/seal assembly, main control, pump assembly.</li> </ul>
<b>Filter Assembly and Seal</b> <ul style="list-style-type: none"> <li>Plugged, damaged</li> <li>Seal damaged, cut</li> </ul>	<ul style="list-style-type: none"> <li>Inspect filter assembly and seal for damage. Replace as required.</li> </ul>